

# Effects of Physical Models on Bipolar AC Characteristics

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## 1. Introduction

Physical models are important for the accuracy of bipolar device simulation. We have proposed the physical models for the mobility  $\mu$  [1] and the apparent bandgap narrowing  $\Delta E_g^{app}$  [2], and obtained an excellent agreement between the simulation and measurement of DC current-voltage characteristics [2].

However, the effects of physical models are combined in the DC characteristics [3]. Thus, the validity of individual physical models is not proved from DC measurements only. In order to confirm the physical models, an AC measurement for the cutoff frequency  $f_T$  is necessary.

In this article, the effects of individual physical models on  $f_T$  are discussed, using a small-signal AC analysis implemented in a two-dimensional device simulator MOS2C [4]. Also, the simulated values for  $f_T$  are compared with measurements.

## 2. Physical Models

Mathiessen's rule has been used for joining the minority carrier mobility  $\mu_{minority}$  and the majority carrier mobility  $\mu_{majority}$  [1]. In this work, we adopted a minority hole mobility  $\mu_{p, minority}$  proposed by Law et al. [5] instead of that by Swirhun et al. [6], since  $\mu_{p, minority}$  by Swirhun et al. was not self-consistent with the hole diffusion length data [5].

Figure 1 shows  $\Delta E_g^{app}$  for measurement and models. The measured values by del Alamo and Swanson [7] were recalculated based on the corrected intrinsic carrier concentration  $n_i$  by Green [8] and the reliable data for  $\mu_{p, minority}$  by Law et al. [5]. The proposed model is as follows.

$$\Delta E_g^{app} = q V_1 \ln \left[ \frac{1 + (N/N_0)^\alpha}{1 + (N/N_1)^\alpha} \right] \quad (1)$$

where  $N = N_D^+ + N_A^-$ ,  $V_1 = 25.16$  mV,  $N_0 = 4 \times 10^{17} \text{cm}^{-3}$ ,  $N_1 = 3 \times 10^{20} \text{cm}^{-3}$  and  $\alpha = 0.8$ .

## 3. Effects of physical models on $f_T$ and comparison with measurements

Figure 2 shows the impurity profiles for the intrinsic region of bipolar transistors with the metal contacted emitter, where the SIMS profiles for arsenic, boron, and antimony were incorporated. These profiles were extended in two dimensions, and used for device simulation.

Figure 3 shows the effects of individual physical models on the  $f_T - I_C$  characteristics for the epitaxial collector width  $W_{epi} = 0.53 \mu\text{m}$ . Starting with conventional models, the model for  $n_i$ ,  $\Delta E_g^{app}$  and  $\mu_{majority}$  were subsequently replaced by the proposed models. The use of the proposed  $\Delta E_g^{app}$  results in a decrease in the hole storage charge in the neutral emitter, so that  $f_T$  is increased. On the other hand,  $f_T$  depends weakly on  $n_i$  and  $\mu_{minority}$ . Since  $n_i$  has the same effect on both the storage charge  $Q$  and  $I_E$ , the delay time related to  $Q / I_E$  has a weak dependence on  $n_i$ . A difference between with and without  $\mu_{n, minority}$  is small, since the base impurity concentration is less than  $3 \times 10^{18} \text{cm}^{-3}$ . For this bipolar transistor, only the effect of  $\Delta E_g^{app}$  is seen in the  $f_T - I_C$  characteristics.

Figure 4 shows comparisons between the simulated and measured  $f_T - I_C$  characteristics for  $W_{epi} = 0.19, 0.53$  and  $0.83 \mu\text{m}$ . The symbols show the measured values obtained by on-wafer measurements. The simulated  $f_T - I_C$  characteristics using the proposed models show sufficient agreements with the measurements, which confirms the validity of the proposed model for  $\Delta E_g^{app}$ .

## References

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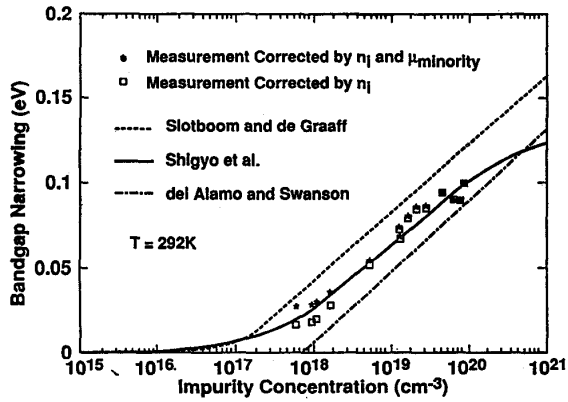


Fig. 1 Apparent bandgap narrowing  $\Delta E_g^{app}$  for measurement and models.

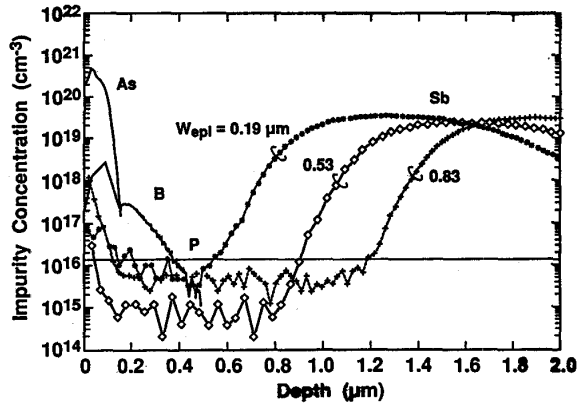


Fig. 2 Impurity profiles for intrinsic bipolar region.

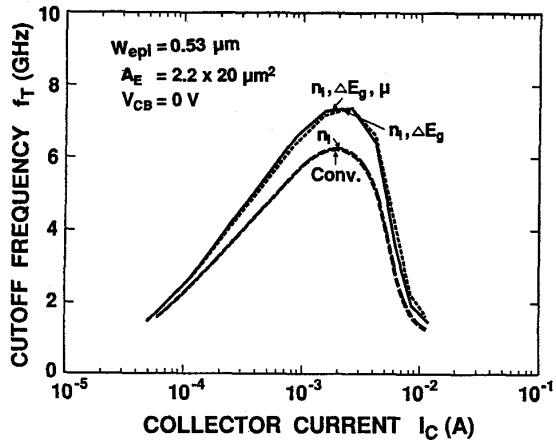


Fig. 3 Influences of individual physical models on  $f_T - I_C$  characteristics.

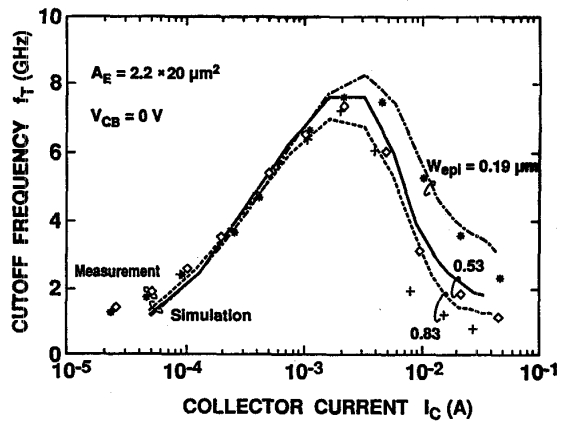


Fig. 4 Comparison between simulations and measurements.